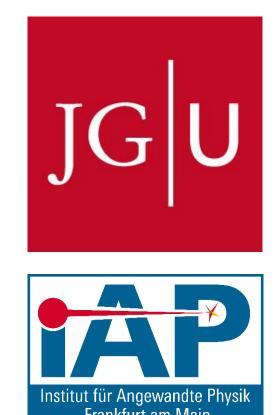
Preparation for Commissioning With Beam of "Advanced Demonstrator" Module With Heavy Ion Beam

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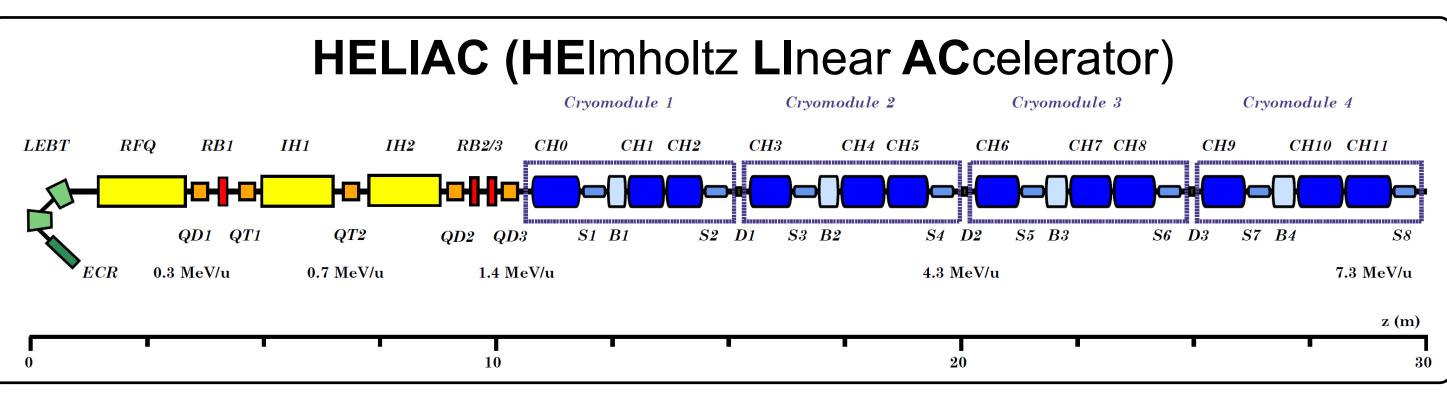


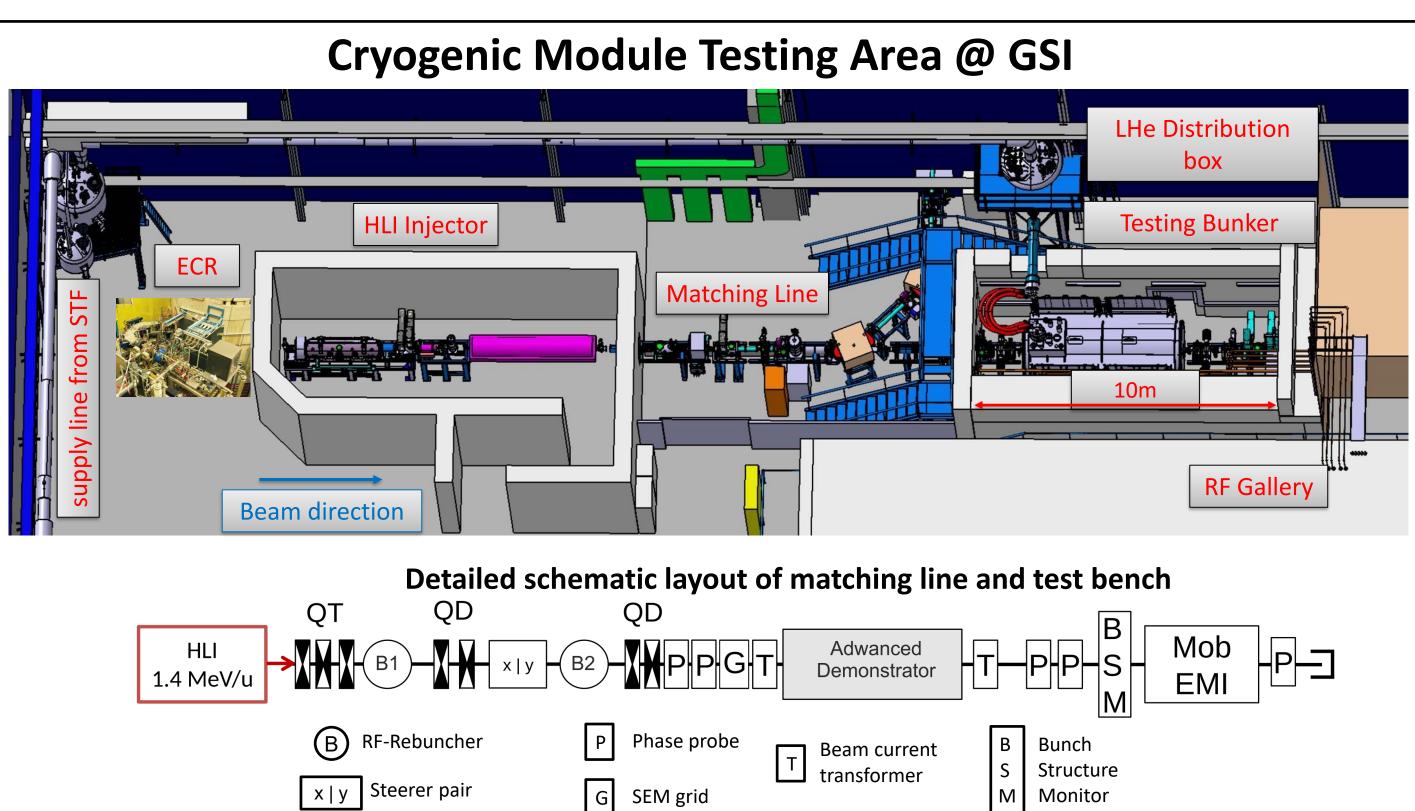
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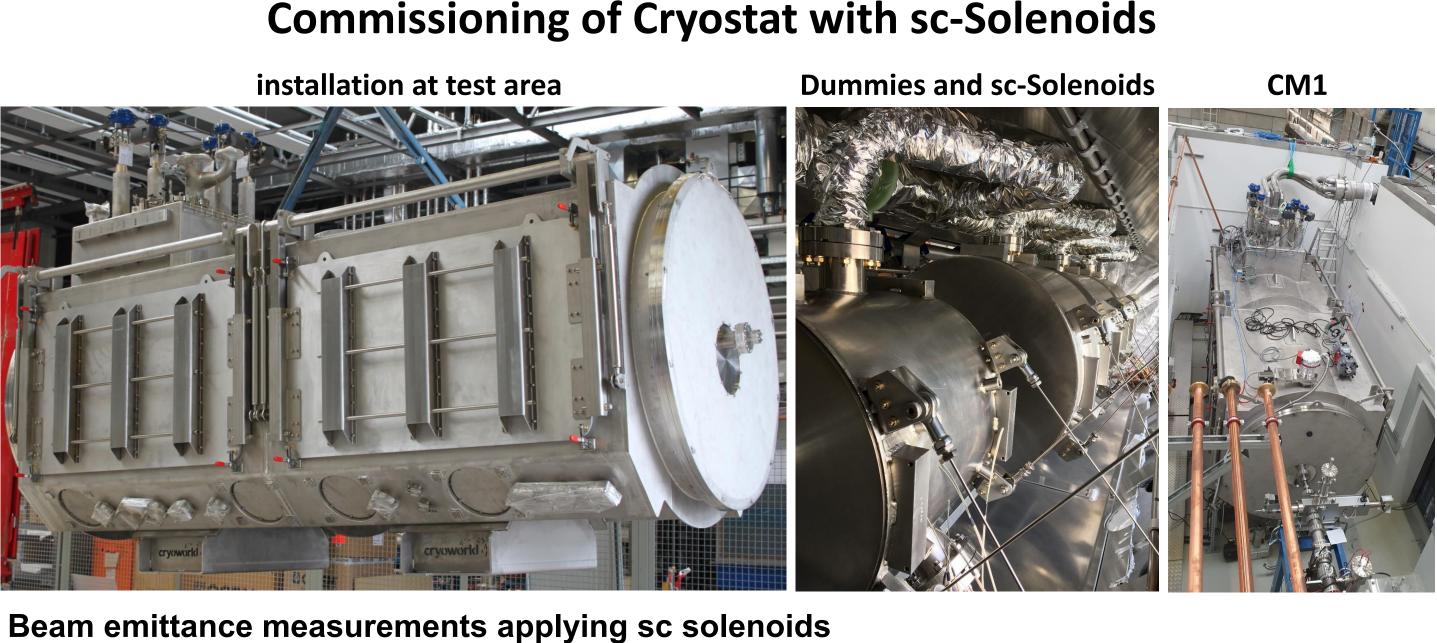


Abstract:

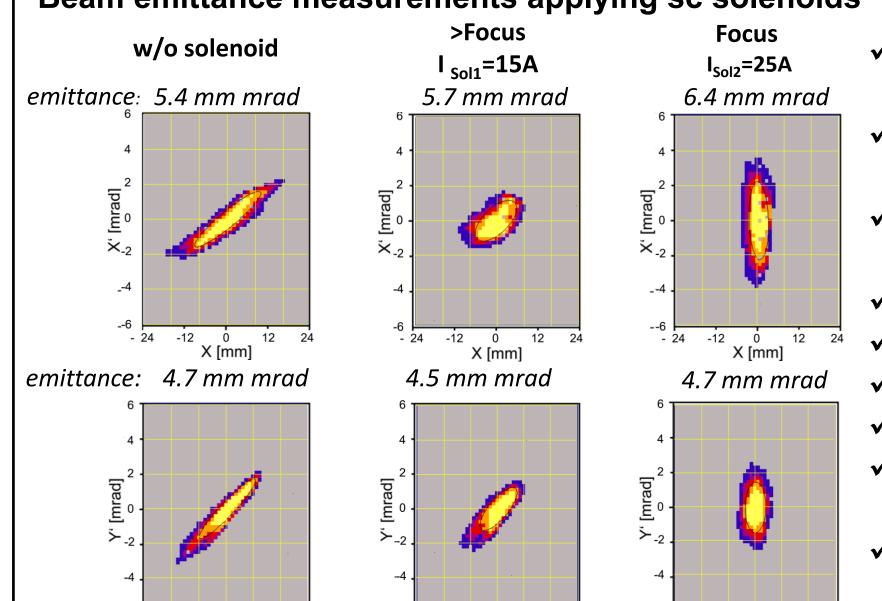
The integration of the accelerator components in to the cryogenic module prototype (Advanced Demonstrator) is a major milestone of the R&D for the superconducting heavy ion continuous wave linear accelerator HELIAC (HElmholtz Linear ACcelerator) at GSI. The HELIAC is joint project of Helmholtz Institute Mainz (HIM) and GSI developed in collaboration with IAP Goethe University Frankfurt. This module is equipped with three superconducting (sc) Cross bar H-mode (CH) acceleration cavities CHO-CH2 and a sc rebuncher cavity, as well as two sc solenoids. The commissioning of the cryogenic module with Argon beam at GSI is scheduled for August 2023. In preparation for the beam test activities, the beamline, which connects the High Charge State Injector (HLI) with the testing area, has been installed. The beamline comprises a pair of phase probes for Time Of Flight (TOF) measurement of the incoming beam energy, quadrupole lenses and a 4-gap RFbuncher cavity. The beam diagnostics bench behind the cryo module is equipped with phase probe pairs, a slit-grid device, a Bunch Shape Monitor (BSM Feshenko monitor) for measurements of the longitudinal beam profile. The bench allows complete 6d characterization of the ion beam.







-i2 0 i2 24 Y [mm]



- 24 -12 0 12 24 Y [mm]

- Commissioning of cryogenic infrastructure
- cavities and sc-solenoids
- sc-Solenoids are commissioned with beam

Cryostat loaded with dummies of

- Minimal steering observed
- Minimal emittance growth Transversal emittance measurements
- Bunch profile measurements
- Tomographic reconstruction procedure of longitudinal phase space
- Matching line and beam diagnostics successfully commissioned with beam

Clean Room Infrastructure @ HIM

HPR cabinet

Materia

ISO 6 Clean Room

- Double floor (5t/m²)
- Heavy duty rail system Two interconnected clean

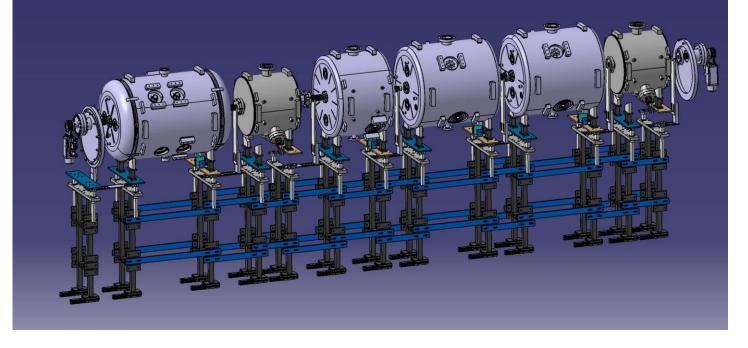
rooms

- Ultra high purity water supply
- $(0.055 \mu \text{S/cm} 2500 \text{ I/h})$ High pressure cleaner
- Ultrasonic bath and conductance rinse
- High Pressure Rinse (HPR) 160 °C vacuum oven



Assembly of Cold String in Clean Room @ HIM

3D Modell of cold string in clean room



- **Assembly procedure**
- Lock in of component and rough cleaning by high pressure cleaner in material lock
- Cleaning in ultrasonic bath
- Conductance rinse
- Rinsing in HPR cabinet
- Drying in intermediate material lock
- Installation on trolley stand
- Cleaning of bellow in ultrasonic bath and HPR
- Assembly of interconnecting bellow
- Successive cleaning and assembly of the next component

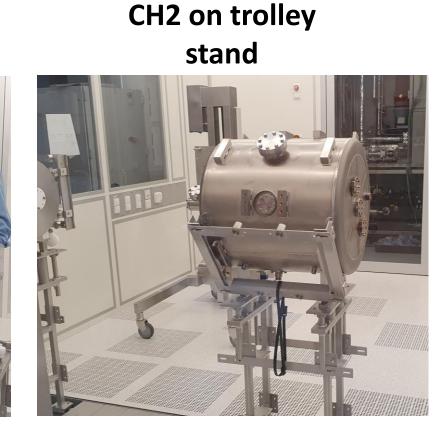
cleaning of S2 in material lock

transfer to HPR with lifter





gear to trolley



integration of rf-power coupler with CH2

connection of S2 and CH2 with bellow



cleaning of cold BPM **Assembly of cold BPM** with ionized N₂ gun

and solenoid S2

Time Schedule

10/2022 Assembly of the cold string

11/2022 Integration into cryostat

12/2022 Integration into beamline @ GSI

02/2023 Cryo commissioning

03/2023 RF conditioning and

commissioning of LLRF

08/2023 Commissioning with beam

Outlook

- R&D on 18GHz ECR source
- Prototyping on cw RFQ
- Manufacturing of APF cw IH-DTL
- Specification of injector RF-amplifiers
- Purchasing of sc-cavities for CM2&3
- Manufacturing of cryostat for CM2
- Preparation of LINAC tunnel
- Final layout of beam transfer line to experimental area
- Beam line magnets & power supplies

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